



JUNE 2009

Composites Adhesives



Technical Service
(800) 723-7067
www.3m.com/bonding

Structural Adhesives

- Scotch-Weld™ Acrylic Adhesive DP810
- Scotch-Weld™ Epoxy Adhesive DP420
- Scotch-Weld™ Epoxy Adhesive EC2216

Non-Structural Adhesives

- Scotch-Weld™ Plastic Adhesive 1099L
- Scotch-Weld™ Hi-Strength 94CA*
- Scotch-Weld™ Contact Adhesive 1357

Adhesives Sealants

- Marine Sealant 5200 & 5200 FC (fast cure)
- Marine Sealant 4000UV
- Scotch-Seal™ 540
- Scotch-Seal™ 560

*GREENGAURD™ Certified

Technical Service
(770) 451-2904



www.chemiqueadhesives.com

Solfre2 GP20, Solfre2 HC30,
Solfre2 HC40R and XP-1880 2 part adhesive

Family of Solfre2 innovative solvent-free polyurethane adhesives. Application of these environmentally friendly adhesives is free from volatile organic compounds (VOCs) and allows for the product to be spray applied, unlike one-component polyurethanes. The Solfre2 range is available for use in a whole range of applications for a wide array of manufacturing industries.



Technical Service
(877) 275-5673
www.lord.com

Lord® Acrylic Adhesives

- Lord 400 Series
- Lord 600 Series (661)

Lord® Cyanoacrylate Adhesives

- Lord CA and CA Gel

Lord® Epoxy Adhesives

- Lord 300 Series

Lord® Urethane Adhesives

- Lord 7000 Series (7542, 7545, 7650)

Customer Service
1 800 688 Sika (7452)
www.sikaconstruction.com



Structural Elastic Adhesives

SikaFast® 3121, and SikaFast® 3131S

SikaFast® products are formulated to distribute stresses more evenly over the bond line.

Elastic Adhesive

Sikaflex® 252

A high viscous, high strength adhesive, for sealing and bonding in one step.



Structural Adhesives

- 300 M- High Peel/High Impact Metal/Plastics Bonder
- 310 M- Moderate Open Time Metal/Plastics Bonder

Technical Service
(800) 888-4583
www.extremeadhesives.com

Important! Coosa Composites, LLC does not recommend any one adhesive over other adhesives available in the market place. This list is solely for the purpose of listing those adhesives that have shown to work well in past customer applications. The type of adhesive that may work well in one application, may not necessarily work well in another. Please consult the appropriate adhesive company for recommendations for your specific bonding and application questions. You should thoroughly test any application and independently determine satisfactory performance before commercialization or use.